

TANDEM WELDING METHODS IN SHIPBUILDING

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ABSTRACT

After presenting theoretical principle of Tandem process, the paper details the specific components of welding equipments. The paper presents also, high technology opportunities of the process alternating the phase difference and frequency of drop transfer in each of the two welding arcs. Also, it is presented some applications case studies in ships manufacture, both in Romania and worldwide.

KEYWORDS: welding techniques, ship building, TANDEM process, multi arc, MIG, MAG.

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